



## GENERAL PRECAUTIONS FOR ACCIDENT PREVENTION

Operators and maintenance personnel who work on our conveying technology should comply with the instructions below in order to create a safe working area for personnel and equipment:

1. Keep the conveyors clean, remove debris and material deposits. Clean equipment and installations increase safety for everyone, plus the reliability and life of the machine is also improved.
2. Safety devices should be maintained in good working order. NO MODIFICATION TO SAFETY DEVICES IS PERMITTED.
3. Guarding ensures safety. The removal of guarding is permitted for cleaning or maintenance, only if the power to the equipment is disconnected. This provides safe working conditions. It is forbidden to use machinery with no guarding installed.
4. Cleaning and lubrication of machines should be carried out when the equipment is at standstill. All drives should be shut-down, except where a controlled cleaning procedure requiring motive power is being carried out by competent personnel.
5. Maintenance repairs, and the inspection or alteration of compressed air or electrical circuits, must be carried out by competent personnel trained for such work. They must be aware of and work to, all local and national safe working procedures. Ensure power to the equipment is disconnected. Ensure compressed air is disconnected.

**NOTE:** If employees have difficulty in understanding or interpreting any of the above points, it is the responsibility of the Management to draw their explicit attention to the meaning of this safety information and provide special instruction for safe working procedures.